

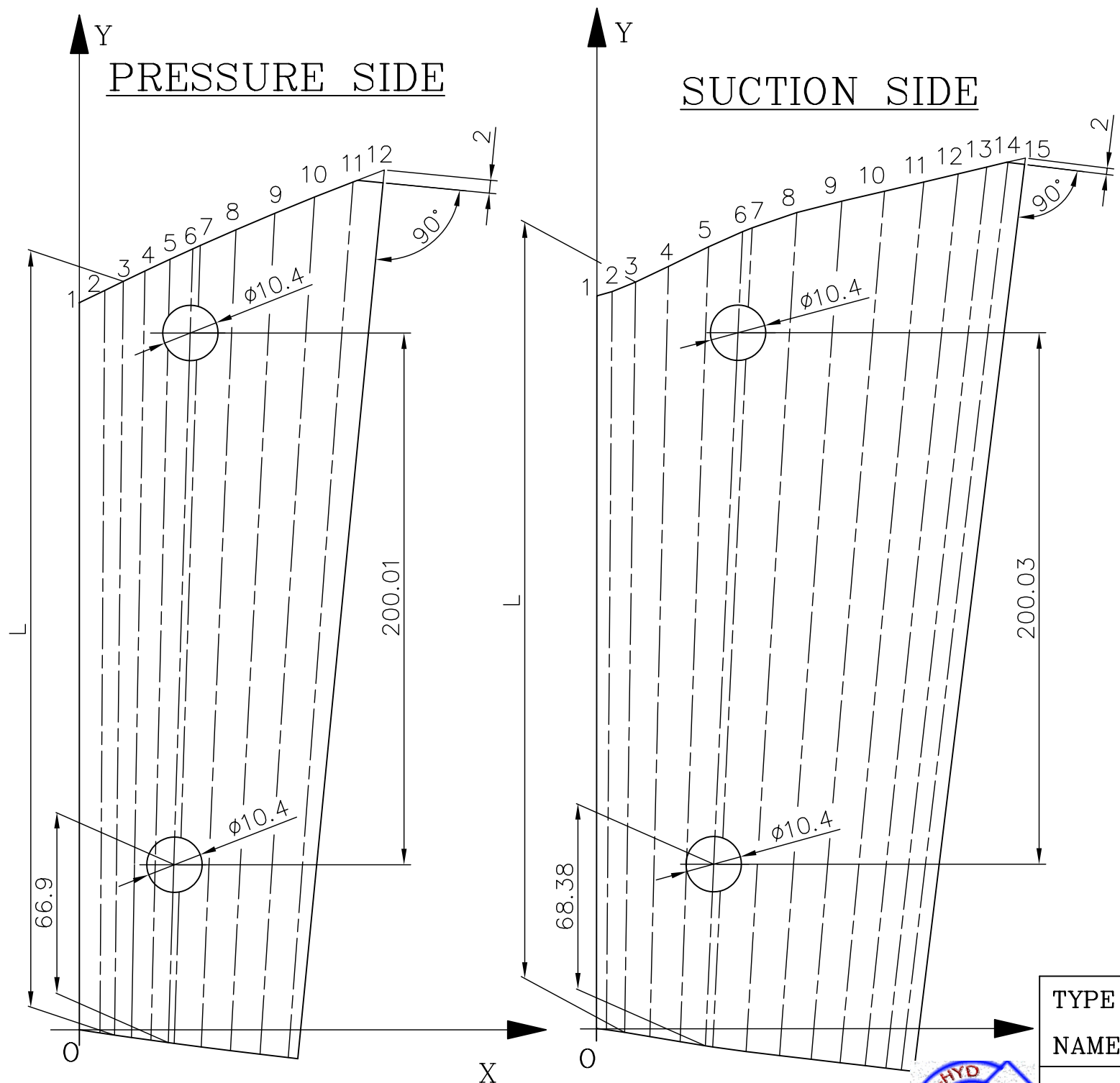
(ALL DIMENSIONS ARE IN mm)

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME	THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY
		ST414948	D118001.DWG	

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

DRG. NO. 3-301-18-00001

SH. 01 OF 01




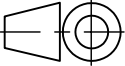
PRESSURE SIDE					
I	XA(I)	YA(I)	XB(I)	YB(I)	L(I)
1	0.0	273.34	0.0	0.0	273.34
2	9.53	277.94	7.74	-1.14	279.09
3	16.52	281.34	13.24	-1.96	283.31
4	24.64	285.23	19.58	-2.87	288.15
5	34.09	289.66	26.90	-3.90	293.65
6	42.63	293.55	33.42	-4.79	298.48
7	45.48	294.84	35.64	-5.09	300.09
8	58.86	300.72	45.81	-6.42	307.42
9	73.47	306.92	56.79	-7.81	315.17
10	88.44	313.05	67.92	-9.17	322.87
11	102.85	318.70	78.52	-10.43	330.03
12	114.62	323.23	82.12	-10.85	335.65

SUCTION SIDE					
I	XA(I)	YA(I)	XB(I)	YB(I)	L(I)
1	0.0	275.41	0.0	0.0	275.41
2	5.69	277.03	3.56	-0.42	277.46
3	14.52	280.63	10.40	-1.43	282.09
4	26.90	286.51	19.89	-3.00	289.60
5	41.94	293.84	31.28	-4.94	298.98
6	54.75	299.55	40.75	-6.48	306.34
7	58.32	300.97	43.52	-6.89	308.21
8	75.12	306.74	56.04	-8.63	315.95
9	92.03	311.01	68.64	-10.15	322.01
10	108.10	314.77	80.54	-11.55	327.48
11	122.83	318.23	91.38	-12.83	332.55
12	135.79	321.30	100.84	-13.94	337.06
13	146.50	323.85	108.62	-14.86	340.82
14	154.50	325.76	114.40	-15.55	343.65
15	161.04	327.21	119.12	-16.10	345.87

LP GUIDE BLADE DRG. NO.: 1-301-18-00001-00

PIN HOLES ON THE ROSTER LINES] PRESSURE SIDE: No. 6  
SUCTION SIDE : No. 6

$$\frac{-0.0}{\text{VAR}}$$

TYPE OF PRODUCT OR							
NAME OF CUSTOMER/PROJECT							
<div></div> <div>BHARAT HEAVY ELECTRICALS LTD. HYDERABAD</div>			NAME	SIGNATURE	DATE	NO. OF VAR.	
		DRN.	DANIEL		18.04.2000	NA	
		CHD.	T.S.PRABHAKAR		18.04.2000		
		APPD.	CNV RAMANA		18.04.2000		
DEPT. I.T.D	UNTOL. DIMS. GR. C/M/F		SCALE NTS	WEIGHT (KG) NA	REF. TO ASSY. DRG. NA	ITEM NO. NA	NO. OF ITEMS NA
CODE 415							
TITLE <u>DEVELOPMENT OF</u> <u>HOLLOW GUIDE BLADE</u> <u>(ND3/562/3.6 - 2) (2.8 Sqm)</u>				CARD CODE  N.A.	DRAWING NO. <u>3-11-5241</u> <u>3-301-18-00001</u>		REV.  02
				SHT. No 01		NO. OF SHT. 01	